

Beat-Sonic®

ALTEZZA & Gita

SLA-91 Installation Manual

NO:000003

Lexus IS300 w/ Premium Sound

Thank you for your purchase of Beat-Sonic Sound Adapter SLA-91. Please read the following instructions carefully during installation and operation.

Car Model	Model Year	Model Chassis Code
Lexus IS 300 w/ Premium Sound	2002-2005	SXE10, GXE10, JCE15W, JCE10W, GXE10W

Features

1. Allow plug and play installation of an aftermarket audio system.

Precautions

1. Front to rear speaker fader will be disabled.
2. Some aftermarket systems may sound a slight popping noise upon first powering up the audio system.

Dimensions

Installation 2DIN - 40mm Width x 25mm Height x 82mm Depth Weight: 250g Brackets, Dash Pieces and Adapter

Package Contents

OEM Toyota dash panel, SLA-91 adapter, installation manual

Mount all components in locations that will not inhibit safe driving or obstruct motions of various components of the vehicle functions. Be cautious not to damage wires, piping, tanks and other areas as installed in the vehicle. Avoid wet, dusty or areas of extreme temperatures for installation.

Damages resulting to the vehicle of aftermarket audio system as result of improper installations or careless installation are not covered by any warranty, nor are we responsible for any injuries or damages resulting from the installation process. Please observe caution when performing installation.

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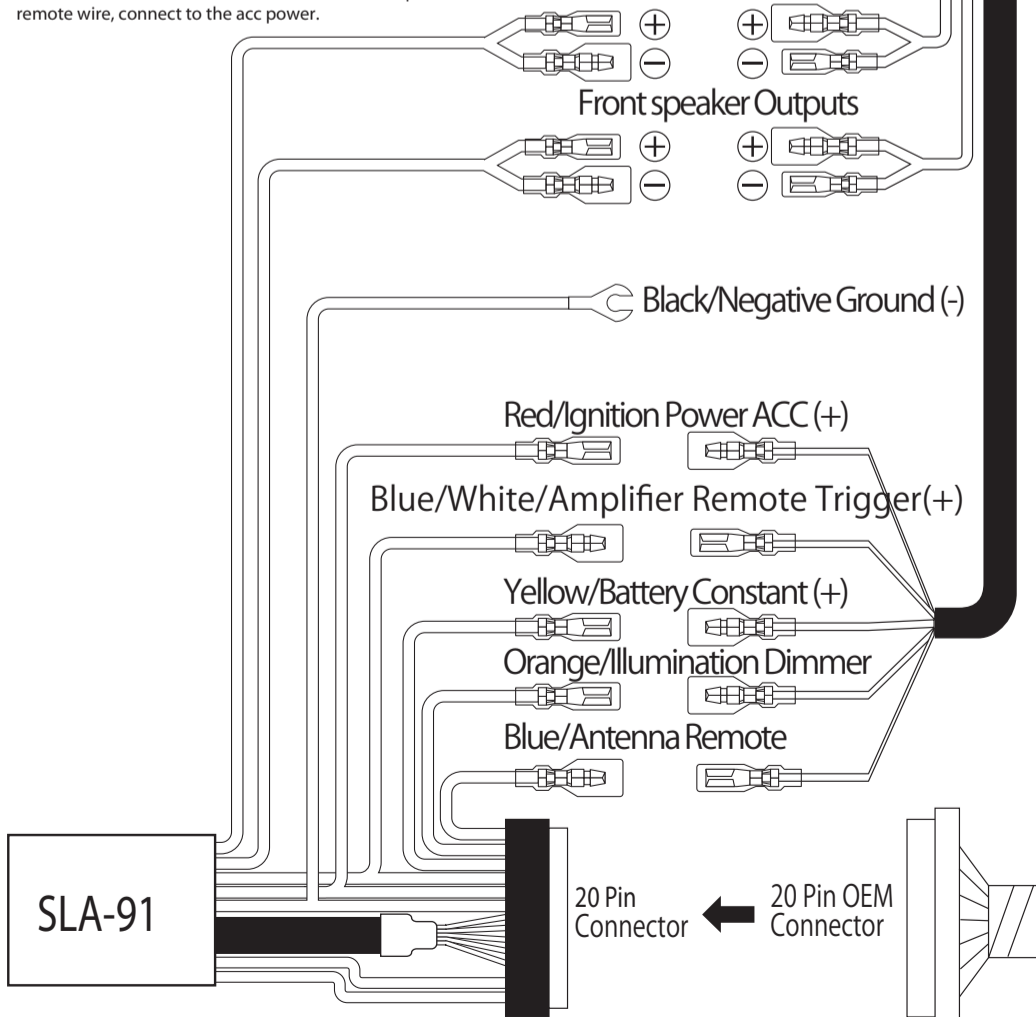
Amplifier Remote Wire

Depending on the manufacturer or model of the aftermarket radio, the reference and names of the Amplifier Remote Trigger Wire may differ. Please refer to the instructions as provided by the respective audio unit to be installed.

Make ALL of the following connections for proper operation.

Aftermarket Head Unit

*If the aftermarket radio does not come with an amplifier remote wire, connect to the acc power.



⚠ Precautions for Installation Procedures

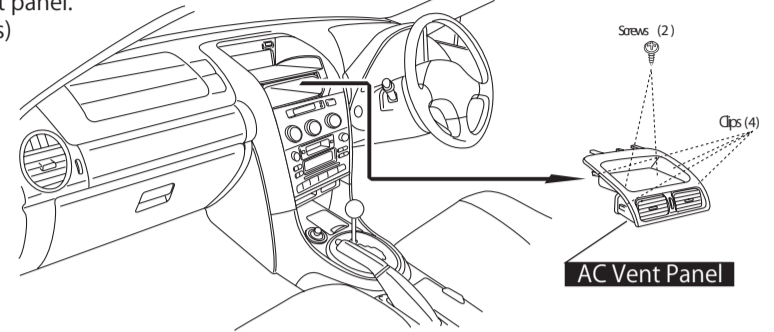
- *Always disconnect the negative terminal of the vehicle battery before installation.
- *Protect all wires that must be located near sharp metal parts of the vehicle.
- *Check after installation that all vital features such as wipers, lights, brake lamps, etc are in working order in addition to the installed systems.



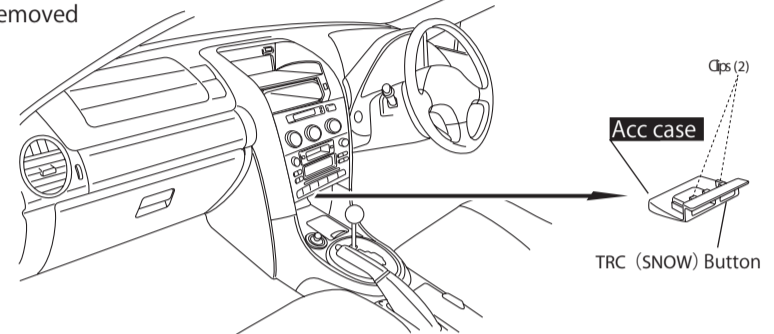
Make sure that the original audio head unit and sound systems are in working order. This kit is not designed to resolve issues that existed before installation.

1 Removal of the original head unit

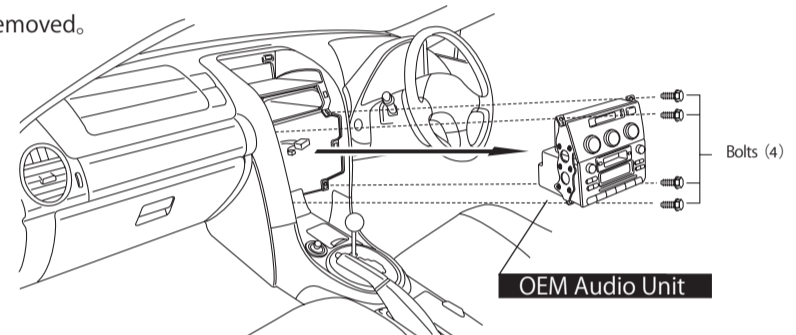
1. Remove the AC vent panel.
(4 clips and 2 screws)



2. Accessory panel is removed
(2 clips)

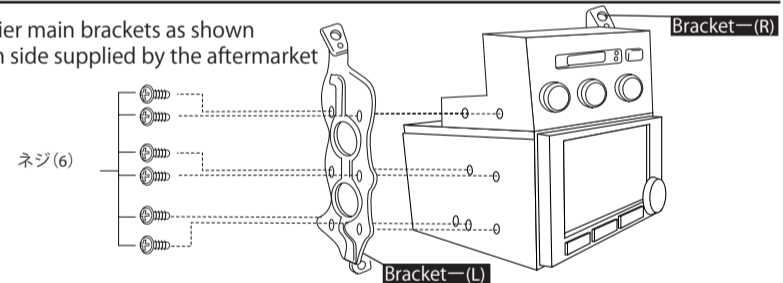


3. OEM Audio unit is removed.
(4 Bolts)

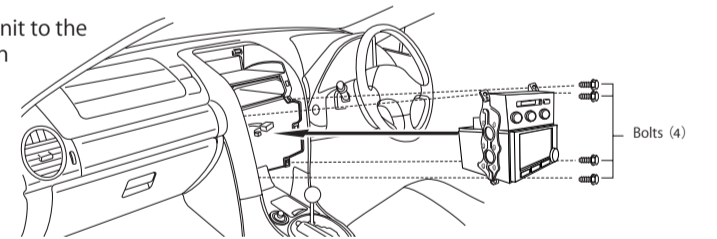


3 Installation of aftermarket audio head unit

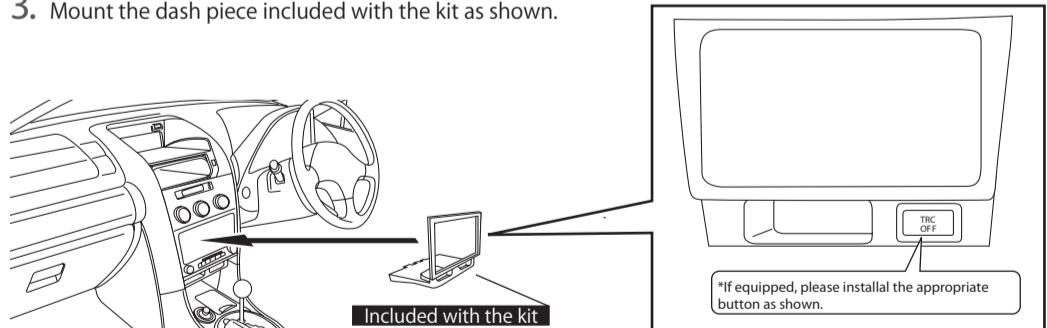
1. Attach the factory carrier main brackets as shown using 6 screws on each side supplied by the aftermarket head unit.



2. Install the aftermarket head unit to the appropriate location as shown reusing factory 4 bolts.



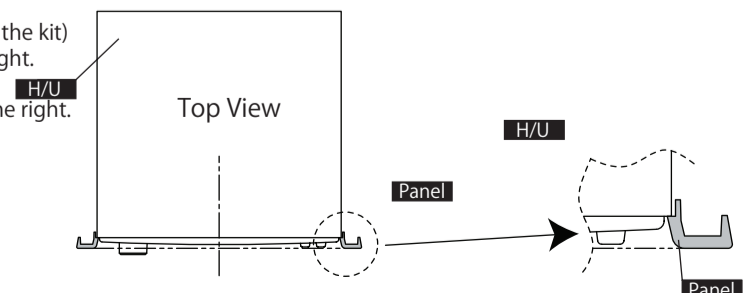
3. Mount the dash piece included with the kit as shown.



4. Double check to make sure the new dash piece is connected securely.

Additional Notes

The dash panel (included with the kit) is mounted as shown on the right. Pay special attention to the mounting point as circled to the right.



4 Testing the new audio system.

Check that all components function as well as all electrical functions of the vehicle.